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D4151-5
Job Sheet 185194



DAS
21
9-89

Part No: D4151-5

Job Qty: 16 ea

Part Name: Fwd Basket Instl Stud



Part Weight: 0 lbs

Status: New

Priority: High

Job Created: 10/23/18

Job Tracking No:

Due Date: 10/24/18

Created By: Jason Leroux

Type: SOLD

Description:

Note: DWG REV C SHEET 3 IPP REV:A NEW ISSUE 10-07-22 JLM VERIFIED BY:DD IPP Rev:B 11.01.21 as per dwg revC DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	16 Ea	10/24/18	10/24/18	0.00	0.00	Start Up Machining-2		
110	Doosan	16 pcs	10/24/18	10/24/18	0.01	5.13	Doosan		
130	QC	16 pcs	10/24/18	10/24/18	0.00	0.00	QC8		OCT 24 2018 68
140	Packaging	16 pcs	10/24/18	10/24/18	0.00	0.00	Packaging3-2		OCT 24 2018 68-89
150	QC21-SA	16 Ea	10/24/18	10/24/18	0.00	0.00	QC21		6-89

Part Op 110 - 1-Mill as per folio FA953 & dwg ,
Descriptions:

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304R1.000	304 Round Bar 1.00	4 ft (.25 ea)	90-Start up Operation	5110764 - 12" +

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304R1.000	4	13	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Fwd Basket Inst. Stud (Lower)	1.000Inches ± 0.030	1.030 0.970	Diameter	999
2	Fwd Basket Inst. Stud (Lower)	0.800Inches $+ 0.000$ $- 0.010$	0.800 0.790	.794	
3	Fwd Basket Inst. Stud (Lower)	0.750Inches $+ 0.030$ $- 0.000$	0.780 0.750	.759	
4	Fwd Basket Inst. Stud (Lower)	0.375Inches ± 0.010	0.385 0.365	.375 .374	Ray Side
5	Fwd Basket Inst. Stud (Lower)	0.500Inches ± 0.030	0.530 0.470	.492	
6	Fwd Basket Inst. Stud (Lower)	1.000Inches $+ 0.003$ $- 0.000$	1.003 1.000	1.001	
7	Fwd Basket Inst. Stud (Lower)	2.000Inches ± 0.030	2.030 1.970	1.998	
8	Fwd Basket Inst. Stud (Lower)	2.880Inches ± 0.030	2.910 2.850	2.878	
9	Fwd Basket Inst. Stud (Lower)	0.250Inches ± 0.010	0.260 0.240	.242	
10	Fwd Basket Inst. Stud (Lower)	0.438Inches $+ 0.000$ $- 0.010$	0.438 0.428	Diameter .4345	
11	Fwd Basket Inst. Stud (Lower)	0.130Inches ± 0.030	0.160 0.100	.113	
12	Fwd Basket Inst. Stud (Lower)	0.060Inches ± 0.030	0.090 0.030	Radius .060	
13	Fwd Basket Inst. Stud (Lower)	0.250Inches $+ 0.003$ $- 0.000$	0.253 0.250	Diameter .2515	
14	Fwd Basket Inst. Stud (Lower)	0.130Inches ± 0.030	0.160 0.100	Radius .126	

Plex 10/23/18 3:34 PM dart.leroux.jason

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DAKI
AEROSPACE

Container No: S120864

Part: D4151-5

Job No: 185194

Serial No/Batch: S120864

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 10/24/18